How to print a cane dongle holder.

Download the file from github <https://github.com/occamLab/dongle_cane_ios_game>

The file is located in the dongle\_holder file and is called dongle\_holder.gcode.

Place the file onto one of the 3d printer sd cards

put the sd card into one of the prusa I3 printers (the ones in the library named after Jupiter and Saturn’s moons)

preheat the printer with the PLA template

load TPU filament once the printer has preheated

start the print

adjust the running temperature to have a nozzle temperature of 220 and the bed to have a temperature of 60

wait for the print to complete

remove print from printer and remove support material then trim excess material